

Saving Money with Modern Plastic Bags & Packaging

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Topics for today:

- Introduction & Background
- Save money with new efficiencies in production
- Benefits of a managed inventory program
- Market updates

Who is Reliance Packaging?

- Joint venture in 2014 with Sigma Plastics Group
- On-site extrusion, printing, & conversion
- 10 color / High Quality flexographic printing
- ULTRA-WIDE = 92" print capable!
- A domestic source





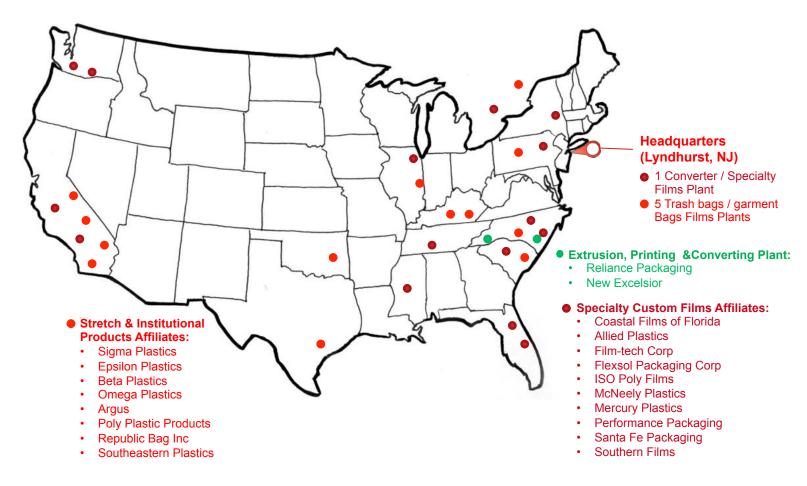


Who is the Sigma Plastics Group?

- Founded in 1978 by Alfred Teo, CEO
- Acquisitions throughout its 30+ year history with major additions between 2009 – 2017
- \$2.45 Billion in Sales (Sigma ranked 2nd in N.A. film & sheet production)
- North America's largest privately owned plastics company



SIGMA PLASTICS GROUP



Save money with efficient extrusion!

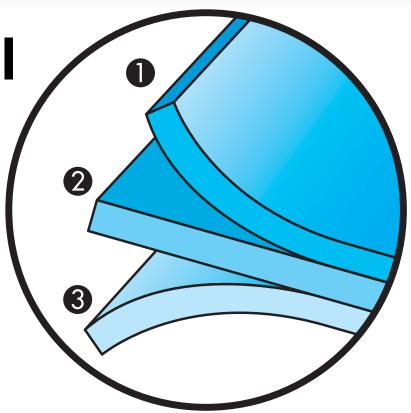


- Thickness of material = Cost of bags
- Retain bag strength through multi-layer extrusion & enhanced materials
- Reduced film thickness
 - From 2.25 mil down to 2.15 mil
 - Cost savings in material = cheaper bags



Tuff-Flex Material

- Unique 3 Layer Co-Extrusion film
- Custom blend of resins
- Each layer = Specific attributes
- Results in stronger film with less material



- Outer layer Non Skid & Enhanced UVI
- Middle Layer Maximum Strength
- 3 Inner Layer Increased Sealability

Benefits of a Managed Inventory Program

- Unprinted film available for urgent orders
- Storage of finished product
- Just-in-time delivery!
- Improve cash-flow





Benefits of a Managed Inventory Program

TRADITIONAL ORDER

- 200k x 5 subjects = 1,000,000 bags
 - \$180,000 order
 - 60 pallets of storage

MANAGED INVENTORY PROGRAM

- 100k x 5 subjects = 500,000 bags
 - \$90,000 order
 - 30 pallets of storage



Resin Market Updates

Impact of Force Majeure

- Recent events of Hurricane Harvey
- Increased resin costs
- Reduced capacity & deliveries



Outcome of Hurricane Harvey

RECENT PRICE INCREASES

- \$.03 in August
- \$.04 in September
- \$.03 in October



Hurricane Harvey and Resin Production

- Equistar stopped PE production at Matagorda, Corpus Christi, Victoria, Chocolate Bayou and La Porte.
- Chevron Phillips was shutting certain operations at Sweeny.
- Dow's TX-8 olefins plant running at reduced rates.
- Ineos shut down Olefins 1 and Olefins 2 units at Chocolate Bayou.
- ExxonMobil shut down its entire Baytown facility.
- Dow's TX-8 steam cracker at Freeport reduced rates. Dow shut down Seadrift site.
- Chevron Phillips shut down its Cedar Bayou site.
- Formosa closed Point Comfort site.



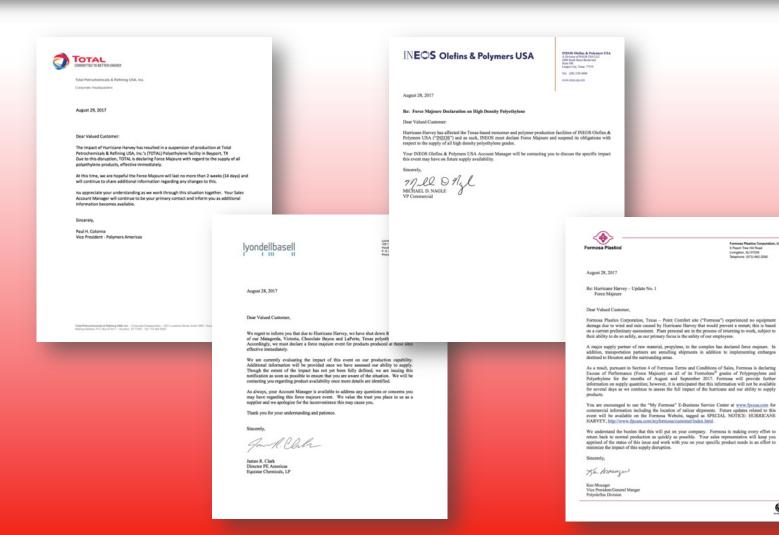




And Much, Much More...

Reliance Packaging LLC

Of Sigma Plastics Group



How to plan around the Resin Market?

- How to plan ahead?
 - Managed inventory programs in place
 - Reduced material consumption
- Benefits of diversification
 - Buying power = Prioritized resin delivery
 - Sigma = 2 Billion pounds of resin per year



Questions?

Thank you for your time!